



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SWA10A-2-OH
Job Sheet 178608



Part No: SWA10A-2-OH

Job Qty: 1 ea

Part Name: Electric Swivel 10,000 lb Safe Work Load (4,536 Kg)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/4/18

Job Tracking No: RA300

Due Date: 6/11/18

Created By: Michelle Gagnon-Donovan

Type: Return

Description: SN: AC10015

Note: DWG SWA10A Rev. 3 IPP Rev. A 18.06.01 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/11/18	6/11/18	0.00	0.00	Start Up Small Fab-2		
110	Small Fab	1 pcs	6/11/18	6/11/18	0.00	1.00	Small Fab-6		AP 55
120	QC	1 pcs	6/11/18	6/11/18	0.00	0.00	QC5		SA
125	Customer Acceptance	1 pcs	6/11/18	6/11/18	0.00	0.00	QC6		
130	Outsource	1 pcs	6/11/18	6/11/18	0.00	0.00	Outsource2		
140	Packaging	1 pcs	6/11/18	6/11/18	0.00	0.00	Packaging2		
180	QC	1 pcs	6/11/18	6/11/18	0.00	0.00	QC6		
190	Small Fab	1 pcs	6/11/18	6/11/18	0.00	1.00	Small Fab-5		
200	QC	1 pcs	6/11/18	6/11/18	0.00	0.00	QC5		
210	DC	1 pcs	6/11/18	6/11/18	0.00	0.00	DC		
220	Packaging	1 pcs	6/11/18	6/11/18	0.00	0.00	Packaging3-2		
230	QC21-FG	1 Ea	6/11/18	6/11/18	0.00	0.00	QC21		

Part Op 110 - TEST ASSEMBLY. DISASSEMBLE ASSEMBLY. INSPECT DAMAGE PART.
Descriptions: 120 -

190 - RE-ASSEMBLE. ***All assembly to be done in accordance with manual*** TEST ASSEMBLY.

210 - Photocopy blue file and create labels

DAS
21

JUN 05 2018



Container No: S078046



Part: SWA10A-2

Job No: 178608

Serial No/Batch: S078046

Revision: 3

Inspector:

Exp Date: 06/05/2018

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/05/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
SWA10A-2-AR	Electric Swivel 10,000 lb Safe Work Load (4,536 Kg)	1 pcs (1 ea)	90-Start up Operation	
188-FPSS-1032-5/8	Set Screw	1 Ea (1 ea)	190-Small Fab	
188-FSCS-1032-5/8	Screw	4 Ea (4 ea)	190-Small Fab	
C10-28	Swivel Bushing, C10/SWA10	1 Ea (1 ea)	190-Small Fab	
EL-PLUG-F	3-Prong Female Spade Plug	1 Ea (1 ea)	190-Small Fab	
EL-PLUG-M	3-Prong Male Spade Plug	1 Ea (1 ea)	190-Small Fab	
EL314-SJTOW	3 Wire	6 ft (6 ea)	190-Small Fab	
SWA10A-100	Lower End	1 Ea (1 ea)	190-Small Fab	
SWA10A-1100	Upper DU Bearing	1 Ea (1 ea)	190-Small Fab	
SWA10A-1200	Lower DU Bearing	1 Ea (1 ea)	190-Small Fab	
SWA10A-1300	Roller Thrust Bearing	1 Ea (1 ea)	190-Small Fab	
SWA10A-1400	Circlip	1 Ea (1 ea)	190-Small Fab	
SWA10A-1800	Cover	1 Ea (1 ea)	190-Small Fab	
SWA10A-200	Upper End Swivel	1 Ea (1 ea)	190-Small Fab	
SWA10A-300	Bearing Housing	1 Ea (1 ea)	190-Small Fab	
SWA10A-400	Thrust Washer	1 Ea (1 ea)	190-Small Fab	
SWA10A-500	Semi-Rings	1 Ea (1 ea)	190-Small Fab	
SWA10A-600	Collar	1 Ea (1 ea)	190-Small Fab	
SWA10A-700	Wire Clamp	2 Ea (2 ea)	190-Small Fab	
SWA6A-1900	Female Spade Terminal - 1/4"	4 Ea (4 ea)	190-Small Fab	
SWA6A-800A	Connector Bushing	1 Ea (1 ea)	190-Small Fab	
SWA6A-900A	Rotary Contact	1 pcs (1 ea)	190-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	SWA10A-2	1	0	0
190-Small Fab	188-FPSS-1032-5/8	1	376	0
	188-FSCS-1032-5/8	4	197	0
	C10-28	1	3	0
	EL-PLUG-F	1	39	0
	EL-PLUG-M	1	76	0
	EL314-SJTOW	6	920	0
	SWA10A-100	1	0	0
	SWA10A-1100	1	7	0
	SWA10A-1200	1	28	0
	SWA10A-1300	1	37	0
	SWA10A-1400	1	37	0
	SWA10A-1800	1	3	0
	SWA10A-200	1	0	0
	SWA10A-300	1	3	0
	SWA10A-400	1	5	0
	SWA10A-500	1	38	0
	SWA10A-600	1	5	0
	SWA10A-700	2	15	0
	SWA6A-1900	4	274	0
	SWA6A-800A	1	24	0
	SWA6A-900A	1	16	0

Part Specifications

Specifications could not be found.

Plex 6/4/18 3:18 PM Dart.Gagnon.Michelle

Inspection Sheet Complete **RA300**

								Customer QA Ref #	0
Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order Instructions
C3-HC	03-2150-05	1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S067113	Test only
SWA10A-2	AC10015	1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S067112	Test only
SWA3-2	CNAM1059-11	1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S067111	Test only
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			

QC Approval: _____ 0

Date: 0-Jan-00 _____



Electric Swivel
SWA10A

Work Order 178608

Customer _____

Number of Wires 2

Date 2018/06/05

Serial Number AC10015

Number of Cycles	Load (Lbs.)	Action	Pass/Fail
1	10,000	Check for Conductivity against all wires.	PASS
1	10,000	Check all wires for grounding against swivel body.	PASS
1	5,000	Check for Conductivity against all wires.	PASS
1	5,000	Check all wires for grounding against swivel body.	PASS
1	2,500	Check for Conductivity against all wires.	PASS
1	2,500	Check all wires for grounding against swivel body.	PASS
1	0	Check for Conductivity against all wires.	PASS
1	0	Check all wires for grounding against swivel body.	PASS

Test Conducted By: ALAIN PATRY

Technician

Signature: _____

QC 5 Small FAB / QA

Submit